

# Candle *of the month*

## Candle in a candle

### REQUIRED:

DMJ-0004G Melting urn or  
DMB-00001 Mini bain 1000

**Mold mix**  
DGW-00005 or

**Plusmix**  
WAX-00110

KLP-06... of KLP-24...  
Colour tablets according to preference

KPT-03x08 Flat wick 3 x 8

MAL-00121 Blunt candle 1 or another  
model according to  
preference

MAL-00401 Siliconen plug

MAL-00300 Centring needle

MAL-00208 or  
MAL-00209 or  
MAL-28120 Maxi square, round or  
triangle

MGP-00010 Plaquet

VER-00203 Punch – round or  
another shape according  
to preference



- Heat the wax to 90 °C and make a colourless blunt candle according to the manual ([www.gildewerk.com](http://www.gildewerk.com) > service center > producttips). Leave at least 10 cm of wick at the top of the candle. Please note: the maximum height of the candle must be the height of the 'maxi' mould minus 1 cm.
- Choose a 'maxi' mould, make sure that it is sealed at the bottom and fill it to the rim with wax that is colourless or coloured according to preference. Allow the wax to cool until solid sides have formed around the inside of the cast and the top layer is cool. Do not wait too long. Once the sides are 0.5 cm thick, it has cooled sufficiently. Depending on the cast and the ambient temperature, this should take around 1½ - 2 hours. Use a knife to cut open the top layer and pour the melted wax inside back into the urn. Now, allow the empty candle to cool until it is solid enough to make holes in the side with a punch. Use a kebab stick to prick a hole in the centre of the base. Please note: If you are punching characters, remember that the candle is upside down in the cast.
- Once it has completely cooled, remove the hollow candle from the cast. You will now have a hollow cube that is open on one end. In the meantime, the blunt candle should be ready.
- String the wick of the blunt candle through the hole in the bottom of the hollow candle. Hold the wick in such a way that the cube – with its open side facing down – hangs on top of the blunt candle. Fill the plaquet with melted wax (of the same colour as the cube) and place the open side of the cube in the wax. Allow it to cool until it is solid, but not yet cold, and cut off the outer edges. Now, you will have a sealed cube with a candle inside it. Once the wick is lit, a hole will appear after a while. The candle will burn inside and its light will shine through the sides of the cube and the holes.

***Add more  
decorations  
according to  
preference.***

***Use your  
imagination!***

*If you're curious about  
making other candles,  
please sign up to one of our  
workshops*